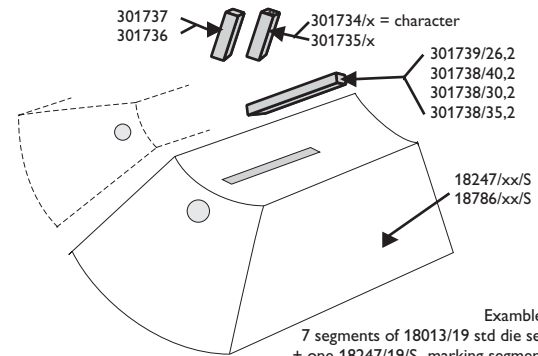


Finn-Power marking dies

Permanent marking means stamping the data on the hydraulic hose fitting by using marking dies. We offer our customers Finn-Power marking die sets that allow quick and simple marking of couplings.

The use of marking dies is especially beneficial in low- and serial production of hydraulic hoses. It eliminates the need for marking the couplings separately before the actual crimping process. The stamping and crimping, as well as handling the marking dies are extremely simple. The enclosed specification table details the maximum amount of marking die inserts per die segment as well as the character height.



Example:
7 segments of 18013/19 std die set
+ one 18247/19/S -marking segment
= 18247/19

DIE CODE (1)	PN# COMPL. STAMP. DIE SET	PN# SEGMENT	DIE L (mm)	MAX NO OF STAMPS PER SEGMENT	CHARACTER HEIGHT OF INSERT	PN# GROUND INSERTS	PN# INSERTS A-Z or 0-9	PN# BLANK INSERTS (2)
P20-14	18247/14	18247/14/S	55	13	2	301739/26,2	301735/	301737
P20-16	18247/16	18247/16/S	55	13	2	"	301735/	301737
P20-19	18247/19	18247/19/S	55	16	3	301738/40,2	301734/	301736
P20-23	18247/23	18247/23/S	55	16	3	"	301734/	301736
P20-27	18247/27	18247/27/S	70	16	3	"	301734/	301736
P20-31	18247/31	18247/31/S	70	16	3	"	301734/	301736
P20-36	18247/36	18247/36/S	75	10	3	301738/26,2	301734/	301736
P20-41	18247/41	18247/41/S	75	10	3	"	301734/	301736
P20-47	18247/47	18247/47/S	85	12	3	301738/30,2	301734/	301736
P20-54	18247/54	18247/54/S	85	12	3	"	301734/	301736
FP20-16	18247/16L	18247/16L/S	75	13	2	301739/26,2	301735/	301737
FP20-19	18247/19L	18247/19L/S	75	16	3	301738/40,2	301734/	301736
FP20-23	18247/23L	18247/23L/S	75	16	3	"	301734/	301736
FP20-27	18247/27L	18247/27L/S	75	16	3	"	301734/	301736
FP20-31	18247/31L	18247/31L/S	75	16	3	"	301734/	301736
P32-14	18786/14	18786/14/S	55	13	2	301739/26,2	301735/	301737
P32-16	18786/16	18786/16/S	55	13	2	"	301735/	301737
P32-19	18786/19	18786/19/S	55	16	3	301738/40,2	301734/	301736
P32-22	18786/22	18786/22/S	70	16	3	"	301734/	301736
P32-26	18786/26	18786/26/S	70	16	3	"	301734/	301736
P32-30	18786/30	18786/30/S	70	16	3	"	301734/	301736
P32-34	18786/34	18786/34/S	75	16	3	"	301734/	301736
P32-39	18786/39	18786/39/S	75	16	3	"	301734/	301736
P32-45	18786/45	18786/45/S	90	16	3	"	301734/	301736
P32-51	18786/51	18786/51/S	90	16	3	"	301734/	301736
P32-57	18786/57	18786/57/S	100	14	3	301738/35,2	301734/	301736
P32-63	18786/63	18786/63/S	110	14	3	"	301734/	301736
P32-69	18786/69	18786/69/S	110	14	3	"	301734/	301736
P32-74	18786/74	18786/74/S	110	14	3	"	301734/	301736
P32-78	18786/78	18786/78/S	110	14	3	"	301734/	301736

(1) Available marking die segments or marking die sets

(2) Blank inserts available also as blocks

Subject to changes without prior notice.