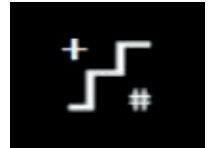


ICC2

STEP CRIMPING



ICC2 step crimping option allows reaching the target with multiple steps.

It is widely used for complex automotive hoses ensuring every fitting in the assembly will be crimped. It also allows different parameters for each step.

Other suitable applications for step crimping are:

- Products with big dimensional reduction (start vs end dimension)
- Materials with tendency to collapse or to flow between die sets
- Products with high spring back
- Need for extra smooth crimping surface

